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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
09/462,206	04/28/2000	Bernard Dabiezies	Q-57442	4790
23373	7590	10/24/2005	EXAMINER	
SUGHRUE MION, PLLC 2100 PENNSYLVANIA AVENUE, N.W. SUITE 800 WASHINGTON, DC 20037			JULES, FRANTZ F	
		ART UNIT		PAPER NUMBER
		3617		

DATE MAILED: 10/24/2005

Please find below and/or attached an Office communication concerning this application or proceeding.

Office Action Summary	Application No.	Applicant(s)
	09/462,206	DABEZIES ET AL.
Examiner	Art Unit	
Frantz F. Jules	3617	

-- The MAILING DATE of this communication appears on the cover sheet with the correspondence address --

Period for Reply

A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) OR THIRTY (30) DAYS, WHICHEVER IS LONGER, FROM THE MAILING DATE OF THIS COMMUNICATION.

- Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication.
- If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication.
- Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133). Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).

Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).

Status

1) Responsive to communication(s) filed on 02 September 2005.

2a) This action is FINAL. 2b) This action is non-final.

3) Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under *Ex parte Quayle*, 1935 C.D. 11, 453 O.G. 213.

Disposition of Claims

4) Claim(s) 1-7 is/are pending in the application.
4a) Of the above claim(s) _____ is/are withdrawn from consideration.

5) Claim(s) _____ is/are allowed.

6) Claim(s) 1-7 is/are rejected.

7) Claim(s) _____ is/are objected to.

8) Claim(s) _____ are subject to restriction and/or election requirement.

Application Papers

9) The specification is objected to by the Examiner.

10) The drawing(s) filed on _____ is/are: a) accepted or b) objected to by the Examiner.

Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).

Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).

11) The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.

Priority under 35 U.S.C. § 119

12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).
a) All b) Some * c) None of:
1. Certified copies of the priority documents have been received.
2. Certified copies of the priority documents have been received in Application No. _____.
3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)).

* See the attached detailed Office action for a list of the certified copies not received.

Attachment(s)

1) Notice of References Cited (PTO-892)
2) Notice of Draftsperson's Patent Drawing Review (PTO-948)
3) Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08)
Paper No(s)/Mail Date 01/04/2000.
4) Interview Summary (PTO-413)
Paper No(s)/Mail Date. .
5) Notice of Informal Patent Application (PTO-152)
6) Other: .

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DETAILED ACTION

Specification

1. The disclosure is objected to because of the following informalities:

The abstract contains more than one paragraph which is not conforming to current office practice.

In the abstract, line 2, the word "means" should be deleted and replace by an equivalent term such as device.

In the abstract, last line, the designation fig. 6 should be deleted.

Brief Description of the Drawings as well as Summary of the Invention is missing from the specification.

Applicant is reminded of the proper language and format for an abstract of the disclosure.

The abstract should be in narrative form and generally limited to a single paragraph on a separate sheet within the range of 50 to 150 words. It is important that the abstract not exceed 150 words in length since the space provided for the abstract on the computer tape used by the printer is limited. The form and legal phraseology often used in patent claims, such as "means" and "said," should be avoided. The abstract should describe the disclosure sufficiently to assist readers in deciding whether there is a need for consulting the full patent text for details.

The language should be clear and concise and should not repeat information given in the title. It should avoid using phrases which can be implied, such as, "The disclosure concerns," "The disclosure defined by this invention," "The disclosure describes," etc.

Appropriate correction is required.

2. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negated by the manner in which the invention was made.

3. Claims 1-7 are rejected under 35 U.S.C. 103(a) as being unpatentable over Nystrom (US 2,190,334) in view Ono et al (JP11-254063 A).

Nystrom discloses a method of welding at least two sheets (11, 12) in a railway vehicle body along a zone of overlap of these sheets as disclosed in col 2, lines 35-36, characterized in that at least a first of the sheets comprises, near the zone of overlap, stiffening means (18) designed to resist the bending of the sheets along the zone of overlap, in that at least one region of the first sheet is made to project, cantilever fashion, into the zone of overlap, the stiffening means being located near this cantilevered region and in that the welding installation is used to weld the sheets together along the zone of overlap.

The stiffening means comprising a profile part which bent away from the first sheet. Nystrom discloses all of the features as disclosed above but does not disclose laser welding of the sheets in that a pressing mechanism of the laser welding installation is made to press against another sheet so as to hold the sheets in contact with one another at the zone of overlap. The general concept of using a method of "laser welding of sheets in that a pressing mechanism of the laser welding installation is made to press against another sheet so as to hold the sheets in contact with one another at the zone

of overlap" is well known in the art as illustrated by Yazaki Corp which disclose the teaching of "a method of laser welding of sheets in that a pressing mechanism is made to press against another sheet so as to hold the sheets in contact with one another at the zone of overlap" in a structure, see the abstract section. It would have been obvious to one of ordinary skill in the art at the time of the invention to modify Nystrom to include the use of a method of "laser welding of the sheets in that a pressing mechanism of the laser welding installation is made to press against another sheet so as to hold the sheets in contact with one another at the zone of overlap" in his advantageous method of welding two sheets in order to prevent misalignment of the sheet thereby improving on the vehicle vibration characteristics.

Conclusion

4. The prior art made of record and not relied upon is considered pertinent to applicant's disclosure:

Trojahn et al and Dean are cited to show closely related vehicle body comprising weld. Westbroek et al and Yazaki Corp are cited to show related laser welding of structures with pressing.

5. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Frantz F. Jules whose telephone number is (703) 272-6681. The examiner can normally be reached on Monday-Thursday and every other Friday.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Joseph S. Morano can be reached on (703) 272-6684. The fax phone

Art Unit: 3617

number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see <http://pair-direct.uspto.gov>. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Frantz F. Jules
Primary Examiner
Art Unit 3617

FFJ

October 18, 2005

FRANTZ F. JULES
PRIMARY EXAMINER
